



Figure similar

SIPLUS S7-1200 SM 1223 16DI/16DQ based on 6ES7223-1BL32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, digital input/output 16 DI/16 DQ, 16 DI 24 V DC, sink/source, 16 DQ, transistor 0.5 A

General information	
Product type designation	SM 1223, DI 16x24 V DC, DQ 16x24 V DC
based on	6ES7223-1BL32-0XB0
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	185 mA
Digital inputs	
<ul style="list-style-type: none"> from load voltage L+ (without load), max. 	4 mA; per channel
Output voltage	
Power supply to the transmitters	
<ul style="list-style-type: none"> present 	Yes
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	16
<ul style="list-style-type: none"> in groups of 	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	16
horizontal installation	
— up to 40 °C, max.	16
— up to 50 °C, max.	16
vertical installation	
— up to 40 °C, max.	16
Input voltage	
<ul style="list-style-type: none"> Rated value (DC) for signal "0" for signal "1" 	24 V 5 V DC at 1 mA 15 V DC at 2.5 mA
Input current	
<ul style="list-style-type: none"> for signal "0", max. (permissible quiescent current) for signal "1", min. for signal "1", typ. 	1 mA 2.5 mA 4 mA
Input delay (for rated value of input voltage)	
for standard inputs	

— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
for interrupt inputs	
— Parameterizable	Yes
Cable length	
• shielded, max.	500 m
• unshielded, max.	300 m
Digital outputs	
Number of digital outputs	16
• in groups of	1
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• Rated value (DC)	24 V
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V DC
Output current	
• for signal "1" rated value	0.5 A
• for signal "1" permissible range, max.	0.5 A
• for signal "0" residual current, max.	10 µA
Output delay with resistive load	
• "0" to "1", max.	50 µs
• "1" to "0", max.	200 µs
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	8 A; Current per mass
Relay outputs	
Switching capacity of contacts	
— with inductive load, max.	0.5 A
— on lamp load, max.	5 W
— with resistive load, max.	0.5 A
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Interrupts/diagnostics/status information	
Alarms	
• Diagnostic alarm	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for status of the outputs	Yes
Potential separation	
Potential separation digital inputs	
• between the channels, in groups of	2
Potential separation digital outputs	
• between the channels, in groups of	1
• between the channels and backplane bus	500 V AC
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
• environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	123 kg
— global warming potential, (during production) [CO2 eq]	12.1 kg
— global warming potential, (during operation) [CO2	111 kg

eq]
 — global warming potential, (after end of life cycle)
 [CO₂ eq]

-0.434 kg

Ambient conditions

Free fall

- Fall height, max. 0.3 m; five times, in product package

Ambient temperature during operation

- min. -40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
- max. 70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated outputs 8, inputs 8 (no adjacent points) for horizontal mounting position
- At cold restart, min. -25 °C

Ambient temperature during storage/transportation

- min. -40 °C
- max. 70 °C

Altitude during operation relating to sea level

- Installation altitude above sea level, max. 5 000 m
- Ambient air temperature-barometric pressure-altitude Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)

Relative humidity

- With condensation, tested in accordance with IEC 60068-2-38, max. 100 %; RH incl. condensation/frost (no commissioning under condensation conditions)

Resistance

Coolants and lubricants

- Resistant to commercially available coolants and lubricants Yes

Use in stationary industrial systems

- to biologically active substances according to EN 60721-3-3 Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
- to chemically active substances according to EN 60721-3-3 Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
- to mechanically active substances according to EN 60721-3-3 Yes; Class 3S4 incl. sand, dust, *

Use on ships/at sea

- to biologically active substances according to EN 60721-3-6 Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
- to chemically active substances according to EN 60721-3-6 Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
- to mechanically active substances according to EN 60721-3-6 Yes; Class 6S3 incl. sand, dust; *

Usage in industrial process technology

- Against chemically active substances acc. to EN 60654-4 Yes; Class 3 (excluding trichlorethylene)
- Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)

Remark

- Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 * The supplied plug covers must remain in place over the unused interfaces during operation!

Conformal coating

- Coatings for printed circuit board assemblies acc. to EN 61086 Yes; Class 2 for high reliability
- Protection against fouling acc. to EN 60664-3 Yes; Type 1 protection
- Military testing according to MIL-I-46058C, Amendment 7 Yes; Discoloration of coating possible during service life
- Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A Yes; Conformal coating, Class A

Connection method

- required front connector Yes

Mechanics/material

- Enclosure material (front)
- Plastic Yes

Dimensions

- Width 70 mm

Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
Classifications	

	Version	Classification
eClass	16	27-24-22-04
eClass	14	27-24-22-04
eClass	12	27-24-22-04
eClass	9.1	27-24-22-04
eClass	9	27-24-22-04
eClass	8	27-24-22-04
eClass	7.1	27-24-22-04
eClass	6	27-24-22-04
ETIM	10	EC001419
ETIM	9	EC001419
ETIM	8	EC001419
ETIM	7	EC001419
IDEA	4	3566
UNSPSC	15	32-15-17-05

Approvals / Certificates
General Product Approval



[Manufacturer Declaration](#)



[China RoHS](#)



General Product Approval	EMV	For use in hazardous locations
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[China RoHS](#)



For use in hazardous locations	Maritime application	Environment
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[CCC-Ex](#)



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