

Siemens
EcoTech



SIMATIC S7-1500, CPU 1518F-3 PN, central processing unit with 18 MB work memory for program and 150 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET IRT with 2-port switch, 3rd interface: Ethernet, 0.3 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1518F-3 PN
HW functional status	FS01
Firmware version	V4.1
• FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)
• SysLog	Yes
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	V21 (FW V4.1) / V20 (FW V4.0) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.35 A; 1.45 A with performance boost
Current consumption, max.	2.1 A
Inrush current, max.	2.1 A; Rated value
I ² t	0.5 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	

Power loss, typ.	20.4 W; 22.8 W with performance boost
Storage	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	18 Mbyte
• integrated (for data)	150 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	0.3 ns
for word operations, typ.	0.8 ns
for fixed point arithmetic, typ.	0.8 ns
for floating point arithmetic, typ.	2.5 ns
CPU-blocks	
Number of elements (total)	40 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 timer	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)

Retentivity	
— can be set	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	4.5 Mbyte; in total; for bit memories, timers, counters, DBs, and technology data (axes)
Extended retentive data area (incl. timers, counters, flags), max.	100 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte
— Outputs (volume)	32 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• Integrated	2
• via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	64
Clock synchronization	
• supported	Yes
• to DP, master	Yes; via PROFIBUS CM / CP
• on DP, device	Yes; via PROFIBUS CM / CP
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3

Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— Dynamic Frame Packing (DFP)	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; in total, up to 1661 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64; with DFP: 256 IO devices in 8 DFP groups
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 µs	187.5 µs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	Yes
— IRT	Yes; Minimum send cycle of 250 µs
— Dynamic Frame Packing (DFP)	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program

2. Interface

Interface types	
• RJ 45 (Ethernet)	Yes; X2
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— Dynamic Frame Packing (DFP)	No
— PROFINergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	512; in total, up to 1661 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64; with DFP: 256 IO devices in 8 DFP groups
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	Yes
— IRT	Yes
— Dynamic Frame Packing (DFP)	No
— PROFINergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	

• RJ 45 (Ethernet)	Yes; X3
• Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	No
• PROFINET IO device	No
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; only possible at the X3 interface of the CPU
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
• Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	320
• Number of S7 routing paths	64
Redundancy mode	
• PROFINET system redundancy (S2)	No
• PROFINET system redundancy (R1)	No
• H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	via the X1 or X2 interface
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 128 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	

- HTTP
- HTTPS
- web API
 - Number of sessions, max.
 - number of simultaneous HTTP calls, max.
 - HTTP request body, max.

Yes; Standard and user pages
 Yes; Standard and user pages

 200
 4
 131 072 byte

OPC UA

- Runtime license required
- OPC UA Client
 - Application authentication
 - Security policies
 - User authentication
 - Number of connections, max.
 - Number of nodes of the client interfaces, recommended max.
 - Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA-ReadList/OPC-UA-WriteList, max.
 - Number of elements for one call of OPC-UA-NameSpaceGetIndexList, max.
 - Number of elements for one call of OPC-UA-MethodGetHandleList, max.
 - Number of simultaneous calls of the client instructions for session management, per connection, max.
 - Number of simultaneous calls of the client instructions for data access, per connection, max.
 - Number of registerable nodes, max.
 - Number of registerable method calls of OPC-UA-MethodCall, max.
 - Number of inputs/outputs when calling OPC-UA-MethodCall, max.
- OPC UA Server
 - Application authentication
 - Security policies
 - User authentication
 - GDS support (certificate management)
 - Number of sessions, max.
 - Number of accessible variables, max.
 - Number of registerable nodes, max.
 - Number of subscriptions per session, max.
 - Sampling interval, min.
 - Publishing interval, min.
 - Number of server methods, max.
 - Number of inputs/outputs per server method, max.
 - Number of monitored items, recommended max.
 - Number of server interfaces, max.
 - Number of nodes for user-defined server interfaces, max.
- Alarms and Conditions
 - Number of program alarms
 - Number of alarms for system diagnostics

Yes; "Large" license required
 Yes; Data Access (registered Read/Write), Method Call
 Yes
 Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 "anonymous" or by user name & password
 40
 5 000
 300
 20
 100
 1
 5; for OPC-UA-MethodCall 300 in total (no limit per connection)
 5 000
 100
 20
 Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control
 Yes
 available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
 "anonymous" or by user name & password
 Yes
 64
 200 000
 50 000
 50
 10 ms
 10 ms
 8 000; max. 200 concurrently running jobs each for asynchronous instructions OPC-UA-ServerMethodPre (V1.1) and OPC-UA-ServerMethodPost (V1.1)
 20
 60 000; for 1 s sampling interval and 1 s send interval
 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 200 000
 Yes
 400
 200

Further protocols

- MODBUS

Yes; MODBUS TCP

S7 message functions

- Number of login stations for message functions, max.
- number of subscriptions, max.
- number of tags/attributes for subscriptions, max.
- Program alarms

64
 750
 120 000
 Yes

Number of configurable program messages, max.	20 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	20 000
Number of simultaneously active program alarms <ul style="list-style-type: none"> • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects 	4 000 1 000 960
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Profiling	Yes
Status/control	
<ul style="list-style-type: none"> • Status/control variable • Variables • Number of variables, max. <ul style="list-style-type: none"> — of which status variables, max. — of which control variables, max. 	Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters 200; per job 200; per job
Forcing	
<ul style="list-style-type: none"> • Forcing • Forcing, variables • Number of variables, max. 	Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Diagnostic buffer	
<ul style="list-style-type: none"> • present • Number of entries, max. <ul style="list-style-type: none"> — of which powerfail-proof 	Yes 3 200 1 000
Traces	
<ul style="list-style-type: none"> • Number of configurable Traces • Memory size per trace, max. 	8 512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
<ul style="list-style-type: none"> • RUN/STOP LED • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX 	Yes Yes Yes Yes Yes
Supported technology objects	
Motion Control <ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects • Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per cam track — per probe • Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) 	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool 30 720 40 80 160 80 20 160 40 280 384
Controller <ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp 	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature

Counting and measuring	
• High-speed counter	Yes
Standards, approvals, certificates	
Siemens Eco Profile (SEP)	Siemens EcoTech
Recycler Guide available	Yes
Ecological footprint	
Global warming potential	
— global warming potential, (total) [CO2 eq]	432 kg
— global warming potential, (during production) [CO2 eq]	71.7 kg
— global warming potential, (during operation) [CO2 eq]	368 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-7.7 kg
Highest safety class achievable in safety mode	
• Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time of 100 hours)	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Security	
PROFINET Security Class	1
signed firmware update	Yes
Secure Boot	Yes
safely removing data	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	Yes; either CFC or failsafe functionality
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• protection of confidential configuration data	Yes
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Write protection for Failsafe	Yes
• Protection level: Complete protection	Yes
• User administration	Yes; device-wide and centralized

• Number of users	100
• Number of groups	100
• Number of roles	50
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 637 g
Classifications	

	Version	Classification
eClass	16	27-24-22-07
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236

Approvals / Certificates

General Product Approval



[Miscellaneous](#)



General Product Approval

EMV

For use in hazardous locations

[TUEV](#)

[Manufacturer Declaration](#)

[China RoHS](#)



[CCC-Ex](#)

For use in hazardous locations

[FM](#)



[Type Examination Certificate](#)



[Miscellaneous](#)

[CCC-Ex](#)

Functional Safety

Maritime application

[Type Examination Certificate](#)

[TUEV](#)



[Type Examination Certificate](#)

[TUEV](#)



Maritime application



[NK / Nippon Kaiji Kyokai](#)



[CCS \(China Classification Society\)](#)

Maritime application	other	Environment
----------------------	-------	-------------

[KR \(Korean Register of Shipping\)](#)

[PROFINET](#)



Siemens
EcoTech



last modified:

5/21/2026